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SERVICE PARTS LIST

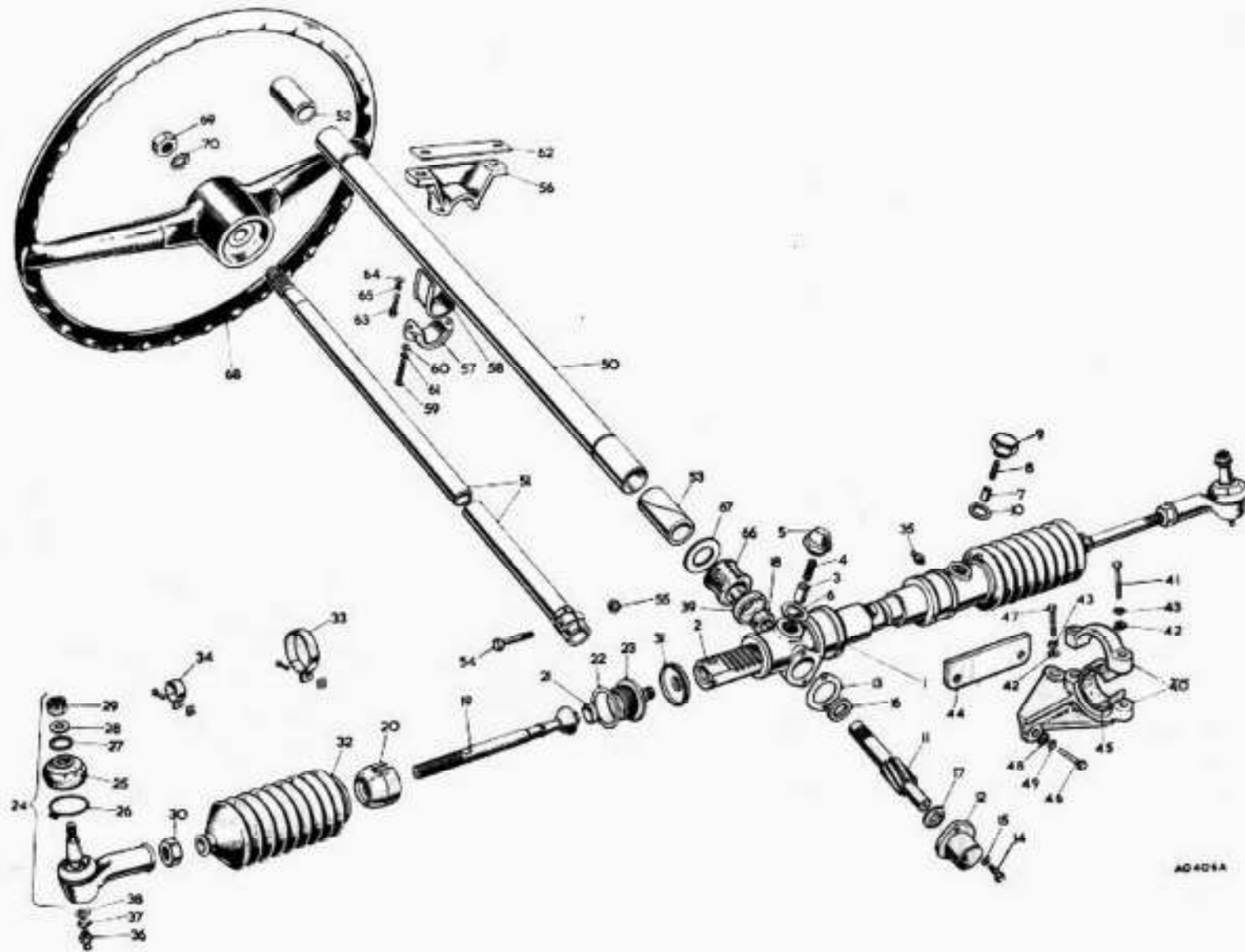
THE AUSTIN-HEALEY SPRITE

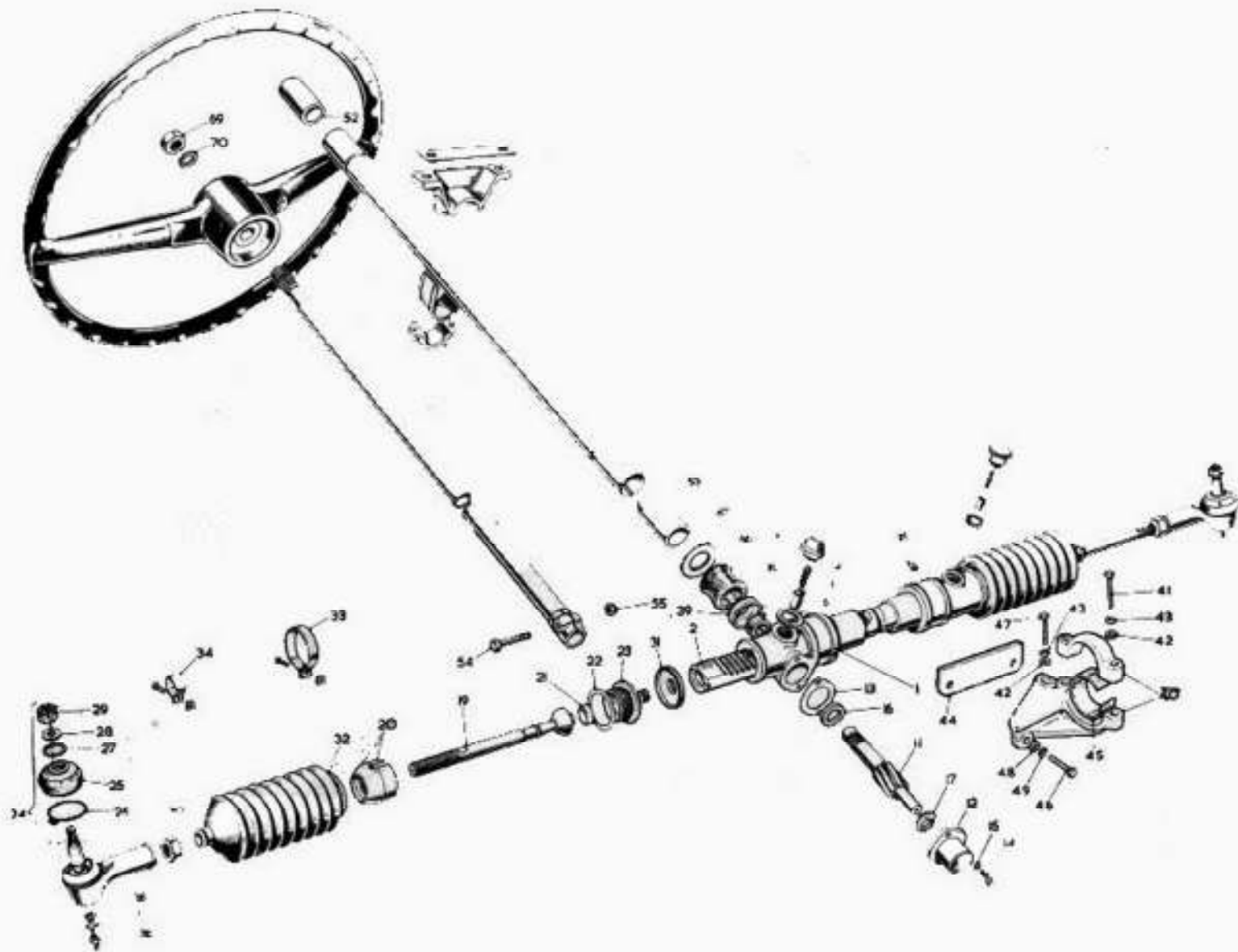
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Veh.	MODIFICATIONS		REMARKS
		Part Number	Illus. No.		New Part Number	Change Point	
	STEERING						
1	Rack assembly	RHD	ACG6010	1			
2	Rack assembly	LHD	ACG6009	1			
3	Housing	RHD	ACA6020	1			
4	Housing	LHD	ACA6019	1			
5	Rack		ACA6026	2			
6	Pad—damper		ACA5244	8			
7	Spring—pad		ACA5248	4			
8	Housing—pad		ACA5245	5			
9	Shim for housing (.008" [0.203 mm.])		ACA5249	6	A/R		
10	Shim for housing (.010" [2.54 mm.])		ACA5275		A/R		
11	Pad—secondary damper		ACA5284	7			
12	Spring—secondary damper		ACA5286	8			
13	Housing—secondary damper		ACA5285	9			
14	Washer for housing		ACA5283	10			
15	Pinion	RHD	ACA6028	11			
16	Pinion	LHD	ACA6027	1			
17	Bearing—pinion tail		ACA5307	12			
18	Shim for tail bearing (.008" [0.203 mm.])		ACA5269	13	A/R		
19	Shim for tail bearing (.005" [1.27 mm.])		ACA5260		A/R		
20	Shim for tail bearing (.010" [2.54 mm.])		ACA5320		A/R		
21	Screw—bearing to rack housing		AJD6155Z	14	2		
22	Washer for screw (spring)		LWZ2904	15	2		
23	Washer—pinion—top (thrust)		ACA5267	16	1		
24	Washer—pinion—bottom (thrust)		ACA5258	17	1		
25	Seal—pinion oil		ACA5261	18	1		
26	Tie-rod assembly		ACA6018	2			
27	Tie-rod		ACA6015	19	2		
28	Ball housing—female		ACA5304	20	2		
29	Seal—ball		ACA5246	21	2		
30	Shim (.002" [0.508 mm.])		ACA6017	22	A/R		
31	Shim (.008" [0.203 mm.])		ACA5301		A/R		
32	Shim (.005" [1.27 mm.])		ACA5302		A/R		
33	Shim (.010" [2.54 mm.])		ACA5303		A/R		
34	Ball housing—male		ACA6081	23	2		

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		Part Number	Bus. No.		New Part Number	Change Point	
	Steering—continued						
1	Socket assembly—ball (outer)	A0H6106	34	2] A0H6106 not available. Use 808452
2	Socket assembly—ball (outer)			2	808452		
3	Washer for ball socket (finished)			2	ACH6170		
4	Washer for ball socket (thru)			2	ACH6173		
5	Foot	718571	25	2	718702		718571 not available. Use 718702
6	Clip—bolt to body	718565	26	2			
7	Ring—base to ball pin	ACA0004	27	2	718768		ACA0004 not available. Use 718768
8	Washer for ball pin	PWZ107	28	2			
9	Nut for ball pin	FNZ407	29	2			
10	Locknut for ball socket	FNZ210	30	2			Correction. Was FNZ201
11	Washer for ball housing (lock)	ACA3247	31	2			
12	Seal—rack housing	ACA6928	32	2			
13	Clip for seal (inner)	ACA6980	33	2			
14	Clip for seal (outer)	ACA5118	34	2			
15	Lubricator for rack	LHN305	35	1			
16	Lubricator for ball socket	UHN305	36	2			
17	Washer for ball socket (finished)		37	2	A0H8170	Com. (C) 1908	
18	Washer for ball socket (thru)		38	2	A0H8173		
19	Retainer—pinion oil seal		39	1	AH45406	Com. (C) 22582	
20	Bracket and cap assembly—rack mounting (R.H.)	2A6145		1	AH45391	Com. (3) 4968	
21	Bracket and cap assembly—rack mounting (L.H.)	2A6146	40	1	AH45392		
22	Screw—trap to bracket	HZ60512	41	4			
23	Washer for screw (plain)	PWZ105	42	4		Fin. (C) 4967	
24	Washer for screw (spring)	1WZ205	43	4			
25	Seating—mounting bracket—rack	2A6128	44	2			
26	Packing—mounting bracket—rack	2A6130	45	A/R] Alternatives
27	Packing—mounting bracket—rack	2A6130		A/R			
28	Packing—mounting bracket—rack	2A6131		A/R			
29	Screw—mounting bracket to suspension housing support	HZ80506	46	4			
30	Screw—mounting bracket to suspension housing support	HZ80506	47	2			
31	Washer for mounting bracket screw (plain)	PWZ105	48	6			
32	Washer for mounting bracket screw (spring)	1WZ205	49	6			





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	Steering—continued						
1	Column—steering (outer)	2A6140	50	1	AHA5967	Com. (C) 48627	
2	Tube—steering-column (inner)	2A6136	51	1			
3	Bearing—felt (top)	ACA5297	52	1	AHA5890] Com. (C) 48627	
4	Bearing—felt (bottom)	ACA5898	53	1	AHA6160		
5	Bolt—column tube to pinion clamping	58K1013	54	1			
6	Nut for bolt	LNZ104	55	1			
7	Bracket—steering-column mounting	2A6132	56	1			
8	Cap—bracket column mounting	2A6138	57	1			
9	Shim—mounting bracket	2A6144	62	A/R			
10	Screw—cap to bracket	58K2599	59	2			
11	Washer for cap screw (plain)	PWZ104	60	2			
12	Washer for cap screw (spring)	LWZ204	61	2			
13	Seating—column mounting bracket	4B2502	58	1			
14	Screw—mounting bracket to footwell	HBZ0408	63	2			
15	Washer for bracket screw (plain)	PWZ104	64	2			
16	Washer for bracket screw (spring)	LWZ204	65	2			
17	Seal—dust—outer tube to footwell	2A6141	66	1] Fin. (C) 7432	
18	Washer—retaining—dust seal	AHA5272	67	1			
19	Excluder—draught—outer tube to footwell			1	AHA5485	Com. (C) 7435	
20	Wheel—steering	2A6156	68	1			
21	Nut—wheel	2A6142	69	1			
22	Washer for nut (shakeproof)	LWN509	70	1			Part No. change. Was 6K694 and LWN709